

Robotics and Autonomous Systems 1006 (2002) 1-12

Robotics and Autonomous Systems

www.elsevier.com/locate/robot

Using infrared sensors for distance measurement in mobile robots

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Received 9 August 2001; received in revised form 27 March 2002

Abstract

The amplitude response of infrared (IR) sensors based on reflected amplitude of the surrounding objects is non-linear and depends on the reflectance characteristics of the object surface. As a result, the main use of IR sensors in robotics is for obstacle avoidance. Nevertheless, their inherently fast response is very attractive for enhancing the real-time operation of a mobile robot in, for instance, map building tasks. Thus, it seems that the development of new low-cost IR sensors able to accurately measure distances with reduced response times is worth researching. In this paper, a new IR sensor based on the light intensity back-scattered from objects and able to measure distances of up to 1 m is described. Also, the sensor model is described and the expected errors in distance estimates are analysed and modelled. Finally, the experimental results obtained are discussed. © 2002 Published by Elsevier Science B.V.

Keywords: Infrared sensors; Distance measurement; Sensor models; Error estimation; Ultrasonic and infrared data integration

1. Introduction

Infrared (IR) sensors are widely used as proximity sensors and for obstacle avoidance in robotics. They offer lower cost and faster response times than ultrasonic (US) sensors. However, because of their non-linear behaviour and their dependence on the reflectance of surrounding objects, measurements based on the intensity of the back-scattered IR light are very imprecise for ranging purposes. For this reason, environment maps made with this type of sensor are of poor quality, and IR sensors are almost exclusively used as proximity detectors in mobile robots. However, some IR sensors described in the bibliography are based on the measurement of the phase shift, and offer medium resolution at long ranges (about 5 cm

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for distances up to 10 m [4]), but these are, in general, very expensive.

US sensors are widely used for distance measurement purposes. They offer low cost and a precision of less than 1 cm in distance measurements of up to 6 m [1,4]. However, the most popular method used in these measurements is based on the time of flight (ToF) measurement. This ToF is the time elapsed between the emission and subsequent arrival after reflection of a US pulse train travelling at the speed of sound (approximately 340 m/s). This causes large response times (35 ms for objects placed 6 m away) for a single measurement. Moreover, the transducers used in robotics have wide angular sensitivity lobes (35°, typically), and offer poor angular resolution.

IR sensors using reflected light intensity to estimate the distance from an object are not common, and only a small number have been reported in the bibliography [3,7–9]; but their inherently fast response is very attractive for enhancing the real-time response of a

mobile robot. Also, highly directional transducers are commercially available, giving better angular resolution than US transducers. Thus, it seems that the development of new low-cost IR sensors capable of accurately measuring distances with reduced response times is worth researching. Some low cost IR sensors based on the intensity of the reflected light have been reported. The sensor described [3,9] has poor range resolution and is only applicable for short distances (under 25 cm). In [10] a sensor offering an accuracy of 0.5 cm is described, but it only works over short distances (docking), and uses a priori known passive reflectors as position references. In [7], several IR-based distance sensors are analysed and compared, but none is fully satisfactory. In fact, the main application for IR sensors in mobile robots is collision avoidance rather than active range sensing.

In an unknown environment, it is not possible to make valid assumptions about the nature of the surface properties of objects, and additional information sources are needed to obtain the relevant parameters of the surfaces. More specifically, to interpret sensor output as a distance measurement it is necessary to know how a given surface scatters, reflects, and absorbs IR energy [8]. Thus, to use IR in an unknown environment, the surface properties must be determined during robot operation.

US sensors can be used as a complementary source of information to determine the surface properties. This co-operation between the US and IR sensors is not a new idea. In a classic paper [5], a navigation system that combines information from these two sensors to build a more accurate map is described. US and IR sensors are frequently used in a complementary way, where the advantages of one compensate for the disadvantages of the other. In [8], an IR sensor requiring a great deal of US co-operation to estimate the distance and angle of incidence from an object is described.

In this paper, a new type of IR sensor is described. It is suitable for distance estimation and map building. Amplitude response as a function of distance and angle of incidence is easily formulated using a model that needs only one parameter: the IR reflection coefficient of the target surface. Once an object has been modelled and identified, its distance from the IR sensor can be obtained in successive readings, within 2 ms (typical response time). Distance measurements with this sensor can vary from a few centimetres to 1 m, with uncertainties ranging from 0.1 mm for near objects to 10 cm for distant objects, being typically 1.2 cm objects placed at 50 cm.

The organisation of this paper is as follows: Section 2 describes the IR sensor and its main characteristics, in Section 3 a simplified model with only one parameter (reflectivity coefficient α_i) is used to describe the sensor response as a function of distance and the angle of incidence. Section 4 describes the expected errors in obtaining distance measurements using the IR sensor—expressed as a function of the reading noise, distance, and angle of incidence. Section 5 describes a simple and accurate method to estimate the α_i parameter, using US data readings as a complementary source of information. Also, in this section the influence of the α_i parameter on the estimated distance is studied. Finally, in Section 6, the results obtained from several validation tests are described and discussed.

2. Description of the IR sensor

The IR sensor has been developed as a part of a mobile robot prototype called YAIR¹. This robot is a multi-sensor prototype being developed for research in several issues related with real-time distributed systems. YAIR has two main types of sensors for map-building and object location: an US rotary sensor placed on top, and a ring of 16 IR sensors distributed in eight pairs around the perimeter of the robot, as shown in Fig. 1. Each pair of sensors is centred at each edge of the octagon, with 15 cm of separation between them. The sensitivity lobes (corresponding to 50% of amplitude response) are also represented in this figure. The maximum detection range is approximately 1 m. The US sensor can measure distances with a precision of less than 1 cm, and with an angular positioning resolution of 1.8°. Response times vary from 15 ms for a single measurement to 2.5 s for a complete circular scan [2].

The IR sensors of the YAIR robot are based on the direct measurement of the magnitude of the IR light that is back-scattered from a surface placed in front of the sensor. Assuming perfect diffuse behaviour of

¹ YAIR stands for Yet Another Intelligent Robot, and is currently being developed under the grant CICYT TAP98-0333-C03-02 from the Spanish government.



Fig. 1. Layout of the YAIR infrared ring. Shadowed sectors show the sensitivity lobes.

the surface, the signal amplitude received is not linear with the distance, and follows an inverse square law [6] that depends on the distance to the object, angle of incidence, and the reflectance of the surface.

Each sensor consists of two highly directional IR LED emitters and one PIN photodiode with a plastic daylight filter housing. The IR LEDs are connected in series with a resistor and driven by a NMOS transistor that is activated using a TTL compatible logic signal. The total IR LEDs current is 100 mA during the activation of the emission. Only one of the 16 pairs of LEDs is activated at each time. The equivalent diagram for one sensor can be seen in Fig. 2.

The IR emitter has been chosen because it has a narrow half-angle $(\pm 10^\circ)$ and high radiant inten-

sity (80 mW/sr at 100 mA). The receiver photodiode is a fast device and has good spectral sensitivity (50 μ A/(mW/cm²) at 900 nm), with a sensitive lobe of $\pm 20^{\circ}$. The combination of the emitter–receiver can detect and measure distances to targets placed up to 1 m apart.

If an object is placed in front of the sensor, the reflected light reaches the photodiode, and the corresponding photocurrent produces a voltage across a resistor placed in series with it. The voltage output of each one of the 16 sensors is multiplexed using a solid-state, low on-resistance, precision analogue multiplexer. This multiplexed voltage is amplified by a precision amplifier with adjustable gain and offset, giving an output voltage that ranges from 0 V (no object) to 5 V (white target placed at 10 cm). As the amplifier circuit uses ± 12 V DC voltage supply, the output is linear within the whole output range, and no saturation is produced in the output signal. This amplified voltage is converted using a 10 bit semi-flash A/D converter with a total conversion time of 1 μ s.

3. Sensor model

The sensor output follows very closely the photometry inverse square law [6]. Thus, a simple equation can be used to model the sensor output $s(x, \theta)$ as a function of the distance x and the angle of incidence θ with the target surface:

$$s(x,\theta) = \frac{\alpha}{x^2} \cos \theta + \beta,$$
 (1)

where α and β are the model parameters. The α parameter includes: the radiant intensity of the IR emit-



Fig. 2. Equivalent diagram of a single IR sensor. The IR activation and the output signals are multiplexed.

1

ters, the spectral sensitivity of the photodiode, the gain of the amplifier, and the reflectivity coefficient of the target. The first three factors are constant, but the last factor is target dependent. Thus, the parameter α can be expressed as the product of two parameters, α_0 and α_i , being α_0 constant for all the measurements and expressed in V m², and α_i , a dimensionless reflectivity coefficient that can vary from 0 (black target) to 1 (white target). This parameter can be expressed as

$$\alpha = \alpha_0 \alpha_i. \tag{2}$$

The β parameter equals the amplifier's offset plus ambient light effect. It can be obtained by taking a reading without IR emission. Under these conditions, this reading will correspond with the value of the parameter β . A new reading is taken immediately after IR emission is activated. By subtracting the previous reading, a signal without offset β is obtained. Thus, the influence of all the light sources, even fluorescent or incandescent lights, can be removed. By naming this 'cleaned' signal as y, Eq. (1) can be rewritten as

$$y(x,\theta) = s(x,\theta) - \beta = \frac{\alpha}{x^2} \cos \theta.$$
 (3)

The influence of the angle of incidence is modelled in the above equations using the factor $\cos \theta$, assuming near-Lambertian perfect diffuse behaviour of the surfaces, following Lambert's cosine law [6]. This assumption is invalid on some polished surfaces, but in our experience, most of the examined surfaces have shown satisfactory closeness to this law for angle values in the range $[-45^\circ, +45^\circ]$. More complete models such as the Phong model [8] can be used instead, but they require more parameters to define the model and more complicated procedures to obtain these parameters.

3.1. Model of the environment: Estimation of the angle of incidence θ

The distance between the IR sensor and an object can be estimated from the value of the reading y, using Eq. (3), as follows:

$$x = \sqrt{\frac{\alpha}{y}\cos\theta} = \sqrt{\frac{\alpha}{y}}\sqrt{\cos\theta}.$$
(4)

However, in real environments, the angle of incidence is a priori unknown. If an IR sensor detects the presence of a target in its sensitivity zone, the first approach is to suppose 0° as angle of incidence. Thus, the distance will be overestimated by a factor of $\cos \theta$. The greater the angle of incidence, the greater is the error obtained in the distance estimation. This makes it unadvisable to use this data to build an environment map, and a method to estimate the angle of incidence must be used. As shown in Fig. 1, the IR sensors are grouped into eight equally oriented pairs. Using the readings of one of these groups, a good estimate of the distance *x* and the angle of incidence θ can be obtained as follows.

Fig. 3 shows a schematic of a group of two IR sensors, measuring a flat surface with an angle of incidence θ . Each sensor amplifies and measures the values of the signals y_1 and y_2 . As the angle of incidence is unknown, false estimates x'_1 and x'_2 for each distance are obtained assuming $\theta = 0^\circ$ as a first approach:

$$x_1' = \sqrt{\frac{\alpha}{y_1}}, \qquad x_2' = \sqrt{\frac{\alpha}{y_2}}.$$
(5)

To simplify subsequent expressions, the ratios R and R' are defined as follows:

$$R = \frac{x_1 - x_2}{L}, \qquad R' = \frac{x_1' - x_2'}{L} \tag{6}$$

and, from Fig. 3, the following expression can be written to obtain the apparent angle of incidence θ' :

$$\tan \theta' = R'. \tag{7}$$

This angle θ' is close to, but is not, the true angle of incidence θ . As shown in Fig. 3, the true angle of incidence can be expressed as

$$\tan \theta = R,\tag{8}$$

and from Eq. (4), the following relationships can be established:

$$x_1 = x'_1 \sqrt{\cos \theta}, \qquad x_2 = x'_2 \sqrt{\cos \theta}, R = R' \sqrt{\cos \theta}.$$
(9)

Now, using these relationships, Eq. (8) can be re-written as

$$\tan \theta = R' \sqrt{\cos \theta}.$$
 (10)

Therefore, to obtain θ , the following equations must be solved:

$$(R')^2 \cos^3 \theta + \cos^2 \theta - 1 = 0.$$
(11)



Fig. 3. Diagram for the angle of incidence estimation using two equally oriented IR sensors.

This implies solving a cubic equation in $\cos \theta$, whose solution can be found in numerous maths books, but its exact solution implies a large amount of calculus. A faster approach can be used instead. Notice that in the above reasoning, the goal is to obtain the value of θ from the value of the ratio R' calculated from the readings, and this implies solving a cubic equation (11). However, if the goal were to obtain R' from θ , the solution would be trivial, re-writing the previous equation (10) as follows:

$$R' = \frac{\tan\theta}{\sqrt{\cos\theta}}.$$
(12)

Using the above equation (12), a set of values of R' can be obtained from a set of values of θ , thus obtaining a set of pairs (R', θ) that can be used as a look-up table to compute θ by means a of simple linear interpolation. Alternatively, if an algebraic equation to obtain θ is preferred, it is a simple matter to adjust the above-mentioned set of pairs (R', θ) to an expression in the form:

$$\theta = aR' + bR'^3. \tag{13}$$

In Fig. 4, a set of 100 pairs of values (R', θ) has been plotted, corresponding with values of θ in the interval $[-45^{\circ}, 45^{\circ}]$. This set of values has been adjusted using least-squares fit to determine *a* and *b* in Eq. (13), yielding the following results: a = 53.345441, b = -11.905434, with a standard error of 0.5830191°, and a correlation coefficient of 0.9997581. (Note

that only angles between -45° and 45° are of interest for this study, given that the octagonal layout of the IR ring of YAIR makes it difficult to obtain greater angles of incidence within the range of 1 m of distance.)

After the estimation of the angle of incidence, it is now possible to obtain the compensated distances x_1 and x_2 , using the following formula:

$$x_1 = x'_1 \sqrt{\cos \theta}, \qquad x_2 = x'_2 \sqrt{\cos \theta},$$
 (14)

and the mean distance *x* can be calculated as follows:

$$x = \frac{1}{2}x_1 + x_2 = \frac{1}{2}x_1' + x_2'\sqrt{\cos\theta}.$$
 (15)

4. Sources of error in distance estimates

Eq. (4) can be used to obtain an estimate of the distance x from the sensor reading (y), the angle of incidence (θ), and the reflectance coefficient of the target (α_i). Uncertainty in any of these values will produce uncertainty in the distance estimate. Assuming that α_i is a parameter that can be estimated with sufficient precision (using other available sensory data, as explained later), the main sources of error are the noise in the measurement ε_y and the uncertainty in the angle of incidence, ε_{θ} . Thus, naming ε_{xy} as the error component caused by the noise in the reading ε_y , and $\varepsilon_{x\theta}$ as the error component due to the error in the angle of incidence estimation, the following equation can



Fig. 4. Plot of the values of the angle of incidence θ as a function of the ratio R'.

be written:

$$\varepsilon_x = \varepsilon_{xy} + \varepsilon_{x\theta} = \frac{\partial x}{\partial y}\varepsilon_y + \frac{\partial x}{\partial \theta}\varepsilon_\theta.$$
 (16)

and taking partial derivatives with respect to y and θ in Eq. (4), the following expressions can be obtained for the uncertainty of the estimate of the distance ε_x :

$$\varepsilon_{xy} = -\frac{x^3}{2\alpha\cos\theta}\varepsilon_y,\tag{17}$$

$$\varepsilon_{x\theta} = -\frac{x}{2} \tan \theta \varepsilon_{\theta}, \tag{18}$$

$$\varepsilon_x = -\frac{x^3}{2\alpha\cos\theta}\varepsilon_y - \frac{x}{2}\tan\theta\varepsilon_\theta.$$
(19)

Assuming that ε_y and ε_{θ} are zero-mean, Gaussian, and uncorrelated noises with standard deviations σ_y and σ_{θ} , respectively, the standard deviation of the total uncertainty can be expressed as

$$\sigma_x = \sqrt{\left(\frac{x^3}{2\alpha\cos\theta}\sigma_y\right)^2 + \left(\frac{x}{2}\tan\theta\,\sigma_\theta\right)^2}.$$
 (20)

Some considerations on the magnitude of the errors produced in the distance estimation and their relationships are described below.

4.1. Uncertainty ε_{y} in the readings

The value of the reading y includes a noise ε_y that is mainly due to the quantisation noise plus the amplification noise. It can be assumed that this noise is zero-mean and Gaussian. In the following discussion, normal incidence white targets are assumed ($\cos \theta = 1$ and $\alpha_i = 1$). Under these restrictions, and taking absolute values, Eq. (17) can be rewritten as

$$\varepsilon_{xy0.} = \frac{x^3}{2\alpha} \cdot \varepsilon_y. \tag{21}$$

This shows that the uncertainty ε_{xy0} in the distance estimation grows quickly with the cube of the distance x, and is inversely proportional to the parameter α . This relationship can also be used to evaluate the distance x_{max} that will produce a given maximum error in the distance estimate ($\varepsilon_{xy\text{max}}$). Naming x_{min} as the distance that produces the full-scale reading (y_{max}) when a white target ($\alpha_i = 1, \alpha = \alpha_0$) is used, the following expression can be obtained from Eq. (4):

$$x_{\min} = \sqrt{\frac{\alpha_0}{y_{\max}}},\tag{22}$$

and the value of α_0 can be obtained as

$$\alpha_0 = x_{\min}^2 y_{\max} \tag{23}$$

and substituting Eq. (23) for Eq. (21) and resolving x_{max} , it is finally possible to obtain for a white target and zero angle of incidence, the value of the maximum distance (x_{max}) measurable with a given uncertainty $(\varepsilon_{xy\text{max}})$:

$$x_{\max} = \sqrt[3]{\frac{2x_{\min}^2 \varepsilon_{xymax}}{\varepsilon_y / y_{\max}}}.$$
 (24)

Under the assumption that the quantisation error is the main part of the noise ε_y , the term $\varepsilon_y/y_{\text{max}}$ can be viewed as the effective resolution of the A/D converter. Thus, the full-scale range x_{max} of the sensor will be a compromise between the acceptable error in distance estimation, the minimum distance, and the effective bits of the A/D converter. As an example, by taking 10 cm as x_{min} , 5 cm as $\varepsilon_{xy\text{max}}$, and a 10 bit converter, Eq. (24) gives a maximum range of about 1 m. In addition, if the A/D resolution is 12 bit, then the maximum range obtained is 1.6 m.

However, it is necessary to point out that it is not possible to reduce the noise without limitation, as the amplification noise has a non-zero value. In fact, it is difficult to reduce the noise in the measurement to below 5 mV. For this reason, if the full scale reading (y_{max}) is 5 V, a 10 bit A/D converter seems to be a good choice.

4.2. Uncertainty in the angle of incidence

From Eq. (4), it is evident that the angle of incidence plays an important role in distance estimation. The uncertainty ε_{θ} in the value of the angle of incidence θ produces an error $\varepsilon_{x\theta}$ in the distance estimate that has been expressed in Eq. (17).

The above described method to obtain θ has been based on the readings y_1 and y_2 and therefore, is affected by the uncertainty on these values caused by noise ε_y . Thus, from Fig. 3, the following expression can be written to obtain the relationship between ε_{θ} and ε_y :

$$\tan(\theta + \varepsilon_{\theta}) = \frac{(x_1 + \varepsilon_{x1y}) - (x_2 + \varepsilon_{x2y})}{L},$$
 (25)

and from the relationship between ε_{xy} and ε_y expressed in Eq. (21), the following expression can be obtained:

$$\tan(\theta + \varepsilon_{\theta}) = \tan\theta + \frac{x_1^3}{2\alpha L}\varepsilon_{y1} - \frac{x_2^3}{2\alpha L}\varepsilon_{y2}.$$
 (26)

Moreover, taking into account the additive nature of noise and assuming that ε_{y1} and ε_{y2} are non-correlated, with the same variance σ_y^2 , the following expression can be obtained for the standard deviation of the angular noise:

$$\sigma_{\theta} = \arctan\left(\tan\theta + \frac{\sigma_{y}}{2\alpha L\cos\theta}\sqrt{x_{1}^{6} + x_{2}^{6}}\right) - \theta.$$
(27)

Note that in the above expression, x_1 and x_2 can also be expressed as a function of the mean distance $\bar{x} = (x_1 + x_2)/2$ as follows:

$$x_1 = \bar{x} + \frac{1}{2}L\tan\theta, \qquad x_2 = \bar{x} - \frac{1}{2}L\tan\theta.$$
 (28)

4.3. Total error in the distance estimation

In Eq. (20) the expected standard deviation in distance estimation has been expressed as a function of the standard deviation of the reading error σ_{y} , the angular error σ_{θ} , the distance x, and the angle of incidence θ . Moreover, Eq. (27) shows the relationship between σ_{θ} and σ_{y} . Thus, for a given σ_{y} , the expected error obtained in the distance estimation can be modelled using Eqs. (20) and (27), and will ultimately depend on the mean distance \bar{x} , and the angle of incidence θ . As an example, in Fig. 5, the values of the standard deviation of the error predicted by this model corresponding to a value of $\sigma_v = 6 \,\mathrm{mV}$ have been plotted (this is the value obtained in the real measurements for the prototype examined), for distances ranging between 10 cm and 1 m and for angles of incidence between -45° and $+45^{\circ}$. As can be seen in Fig. 5, the minimum standard deviation of errors are produced with zero angle of incidencebeing 6 cm at 1 m of distance, 1 cm at 55 cm, and 0.5 cm at 20 cm. This error increases with the angle of incidence and reaches 12.5 cm for $\pm 45^{\circ}$ at 1 m.



Fig. 5. Standard deviation of the distance measurements predicted by the model described as a function of the mean distance to a surface and the angle of incidence.

5. Modelling the objects in the scene: Estimation of the α_i parameter

In the previous section, a priori knowledge of α_0 and α_i are assumed. As α_0 is constant for each sensor and can be calculated using Eq. (23), the only parameter to be determined is α_i (the relative IR reflectivity coefficient of the surface). To determine its value one must have additional sensory data. If US sensors are available, as is the case of YAIR, it is easy to obtain reasonably good values for α_i . The method is simple: once a new object is localised, normal incidence is reached by means of rotation of the robot (the normal incidence is obtained when the readings of the two IR sensors are of the same value). Then, the US distance value (*x*) is estimated with sufficient precision. An estimate of α_i can be obtained using the following equation:

$$\alpha_i = \frac{\bar{y}x^2}{\alpha_0},\tag{29}$$

where x is the value of the distance measured with the US sensor, and \bar{y} is the mean value of the readings taken from both IR sensors. Note that to obtain reasonable accuracy it is necessary to reduce the noise influence by taking sufficient readings from IR sensors. It is also preferable that the object is placed within a distance of 20 and 50 cm.

5.1. Effects of uncertainty in α_i

Throughout this paper, an exact knowledge of the value of α_i is assumed, and a suitable method has been described to obtain its value using US data. However, it can be of interest to study the dependence of the uncertainty on the distance estimates as a function of the uncertainty in α_i In practical situations, during a robot walk, single dark surfaces with unknown values of α_i can be reached. Under these conditions, this object will be classified as too distant to collide.

In a real scene, values of α_i can greatly vary, meaning that typical relative errors in α_i can reach up to $\pm 40\%$ if no method—such as that described in this paper—is used to measure them. This is the case of a surface with $\alpha_i = 0.7$, but with a value of $\alpha'_i = 1$ or $\alpha'_i = 0.4$ being used instead. Thus, a derivative-based method to obtain the error in distance estimates as a function of the uncertainty in α_i will not be applicable in this case. In the following paragraphs, the error produced in the distance estimates is expressed as a function of the uncertainty in α_i . Also, for this analysis, it is assumed that noise ε_y equals 0.

Let us suppose that a surface with a reflectivity coefficient α_i , is irradiated with a pair of robot IR sensors. Assuming, as a first approach, that the angle of incidence is 0, the same reading y will be obtained from each sensor:

$$y = \frac{\alpha_0 \alpha_i}{x^2},\tag{30}$$

and, if an erroneous α'_i is supposed, a false distance estimate x' will be obtained instead:

$$x' = \sqrt{\frac{\alpha_0 \alpha'_i}{y}}.$$
(31)

Thus, using the previous equations (30) and (31), the following equations can be obtained:

$$x' = x \sqrt{\frac{\alpha'_i}{\alpha_i}},\tag{32}$$

and by naming the uncertainty in α_i as $\varepsilon_{\alpha} = \alpha'_i - \alpha_i$, the uncertainty in distance measurements $\varepsilon_{x\alpha}$ can be expressed as a function of uncertainty ε_{α} as follows:

$$\frac{\varepsilon_{x\alpha}}{x} = \frac{x'-x}{x} = \sqrt{\frac{\varepsilon_{\alpha}}{\alpha_i} + 1} - 1.$$
 (33)

As a rule of thumb, the previous equation indicates that the relative error obtained in the distance estimation is approximately half the relative error in the estimated α_i . In effect, a relative error of 20% in α_i produces approximately 10% of error in *x* (that is, 10 cm in 1 m). Note that the sign of errors in α_i is the same as errors in *x*.

The above Eq. (33) does not take into consideration the influence of the angle of incidence θ . This issue is to be faced in the following analysis. Assuming an angle of incidence θ with the irradiated surface, and using the previous Fig. 3, Eqs. (30)–(32) can be re-written. Thus, the readings obtained for each sensor will be the following:

$$y_1 = \frac{\alpha_0 \alpha_i}{x_1^2} \cos \theta, \qquad y_2 = \frac{\alpha_0 \alpha_i}{x_2^2} \cos \theta,$$
 (34)

and the non-compensated distance estimates (assuming an erroneous α'_i) can be expressed as

$$x_1' = \sqrt{\frac{\alpha_0 \alpha_i'}{y_1}}, \qquad x_2' = \sqrt{\frac{\alpha_0 \alpha_i'}{y_2}}.$$
(35)

From these values, a false estimate θ' will be obtained, and following the method described in Section 3.1 to determine the true angle θ , the compensated value of θ will be obtained using Eq. (13). This procedure is not entirely correct, as the method described in Section 3.1 assumes a previous knowledge of α_i , but it still gives sufficiently good results for this case.

Finally, using Eq. (15), an estimate for the mean distance x can be obtained. Given the nature of equations involved in this calculus, it is rather difficult to obtain an analytical expression for the error in distance estimation as a function of the distance using the described method. Instead, it is easier to plot a graphic representation of the error dependence with the angle of incidence. In Fig. 6, a family of curves showing the dependence of the absolute distance error values with the incidence angle θ and the relative error $\epsilon_{\alpha}/\alpha_i$ has been plotted. In Fig. 6, the mean distance x is 1 m, and the angle of incidence θ ranges between $+40^{\circ}$ and -40° . As expected, the error values corresponding with $\theta = 0^{\circ}$ are the same as that obtained when using Eq. (33). Also, Fig. 6 shows that the angle of incidence has little effect on the error obtained in the distance estimation using the above described method, and the worst case is $\theta = 0^{\circ}$.

As a conclusion for this study, the effect of uncertainty in the value of α_i can be roughly modelled using Eq. (33), and ignoring the influence of the angle of incidence on this error. Also, from the same equation, the tolerable uncertainty in the estimated α_i can be obtained for a given error in distance $\varepsilon_{x\alpha}$. Note that this error is independent and uncorrelated with the read-



Fig. 6. Plot of the absolute error in distance estimates as a function of the angle of incidence θ and the relative error in α_i . The mean distance *x* used in this plot is 1 m.

ing noise ε_y . Thus, the total variance of the errors in distance measurement using the IR sensor will be obtained by adding the variances of the different sources of uncertainty described in this paper.

6. Experimental tests and model validation

The experiments were carried out using the frontal pair of IR sensors on a ring of the YAIR robot, whose layout has been previously described. The robot was programmed to follow a straight path in steps of 5.15 cm, ranging from 13.4 to 116.8 cm towards a Canson-type DIN A2-sized white cardboard. All the sensors were previously adjusted to give a full-scale reading (5 V) at 10 cm from the same white card with $\theta = 0^{\circ}$. Thus, the value of the parameter α_0 for an adjusted sensor is 50.0 mV/m^2 , assuming $\alpha_i = 1$ for the white card. From each of the 21 points, 100 readings were taken. Each measurement was taken in two phases: a first reading without IR emission (β parameter estimation), immediately followed by a reading with IR emission. The resolution of the A/D converter was 10 bit and the total time spent on the two consecutive readings was 2 ms. The precision in the x positioning of the robot was better than 0.5 mm.

Table 1Experimental values of α_i for several surfacesMaterial descriptionRelative IR reflectivity (α_i)White cardboard1.00Yellow cardboard0.99Red cardboard0.98Light blue cardboard0.97Light green cardboard0.94

| white cardooard | 1.00 |
|-----------------------|------|
| Yellow cardboard | 0.99 |
| Red cardboard | 0.98 |
| Light blue cardboard | 0.97 |
| Light green cardboard | 0.94 |
| Cyan cardboard | 0.91 |
| Light grey cardboard | 0.90 |
| Brown cardboard | 0.78 |
| Wooden panel | 0.77 |
| Red brick wall | 0.61 |
| Medium grey cardboard | 0.59 |
| Concrete wall | 0.53 |
| Black cardboard | 0.12 |
| | |

In Fig. 7, the average of the 100 readings taken from each position, belonging to a single IR sensor, have been plotted. This figure shows that they follow very closely the theoretical curve modelled by Eq. (3) with $\alpha = 50 \text{ mV/m}^2$. In fact, the RMS error between these averaged points and the theoretical curve was only 2.3 mV, a value below the individual reading noise (6 mV). This indicates that the proposed equation (3) can be used to model the IR sensor output with sufficient precision.



Fig. 7. Plot of the readings obtained from a single prototype IR sensor as a function of the distance of the white target. Each filled dot represents the average value of 100 readings taken from the same distance. The continuous line is the theoretical curve of the model expressed in Eq. (3), with $\alpha = 50 \text{ mV/m}^2$.



Fig. 8. Plot of the total RMS error surface obtained in the distance estimation for each of the 21×7 different locations varying the distance and the angle of incidence, and taking 100 readings from each point.

Also, different materials and surfaces were tested to prove the validity of the model, and similar results were obtained. In these tests, the value of the relative reflectivity (α_i parameter) of each material has been previously obtained using Eq. (29). The values of α_i for different materials are listed in Table 1. As can be seen, surface colour does not significantly alter the reflectivity values. In fact, almost all the coloured Canson-type cards show similar values for α_i .

To test the ability of the model to predict the angular response and the total estimation errors, similar experiments with the same white target were carried out, but for the following angles of incidence: 45, 30, 15, 0, -15, -30 and -45°. Using the above described procedure, the angle of incidence θ and the mean distance x from each pair of readings y_1 and y_2 were estimated using Eqs. (13) and (15), obtaining 100 estimates for each of the 21 different positions of the robot and for each of the indicated values of θ .

With this set of estimates, the RMS error surface was obtained and plotted in Fig. 8. As can be seen, this RMS error surface shows values similar to those predicted in Fig. 5 by the proposed model. However, it must be pointed out that these satisfactory results were obtained using a Canson paper that exhibits a near-Lambertian diffuse behaviour. On more polished surfaces, the results are poor with large angles, but good results can still be obtained by reducing the maximum angle of incidence.

7. Conclusions

In this paper, a new IR sensor based on the light intensity back-scattered from objects and able to measure distances of up to 1 m has been described. Also, a simplified expression is proposed for modelling the sensor response as a function of distance and angle of incidence. From this expression, the expected errors in distance estimates are analysed and modelled.

The proposed model uses only one parameter: the reflection coefficient, α_i . This approach gives satisfactory results for most surfaces. A simple method to estimate this α_i parameter has also been presented, using US data as a complementary source of information.

Also, the influence of uncertainty on the exact value of the relative reflectivity coefficient α_i has been analysed, and an expression has been found to give a rough estimate of the error produced in the distance estimation.

Finally, the experimental results obtained show good agreement between the model and the real data obtained in the validation tests. Thus, this new sensor can be used in mobile robots to build reasonably accurate maps within real time constraints, given the fast response time of the IR sensor. Also, as an additional advantage of this sensor, each distance measurement can be obtained together with its expected uncertainty, enabling more accurate maps to be produced using simple sensor fusion techniques.

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